

## Important information

This important information will help keep your Trend windows and doors looking beautiful and working for many years, while maintaining warranty coverage. Regular inspections and minor maintenance are the best ways to keep your products in good condition. Failure to adhere to the care and maintenance advice will void warranty.

## Before installation

Always store windows and doors upright in a dry area out of exposure from the weather.

Timber windows and doors can be irreparably damaged from being exposed to the weather, defects due to moisture content which falls below 10% or for moisture content which exceeds 15% are not covered by your warranty.

If storage of timber windows and doors is likely to exceed 14 days, it is recommended to seal all surfaces and edges beforehand to protect the product.

Aluminium windows and doors with unprimed reveals should be primed before installation into a cavity brick construction to avoid moisture absorption. If storage is likely to exceed 14 days, it is recommended to seal all surfaces and edges beforehand to protect the product. Window reveals which have not been protected from the elements within two weeks of being delivered to site will not be covered by your warranty.

Do not store or move frames in a way that alters the square positioning of the frame.

## During and just after the installation

Keep the protective film (if fitted) on your product for as long as possible. However, the adhesive protective film should be removed within 90 days of delivery.

Protect window and door surfaces from mortar, brick cleaning acid and plaster. Wash away any spillage immediately or permanent damage will result. Failure to protect windows from any mortar, brick cleaning acid or plaster will void the warranty.

## Aluminium windows and doors

Your aluminium windows and doors require cleaning to protect your investment, minimise the effects of weathering and maintain your warranty.

It is not recommended to paint over aluminium frames – doing so will void your warranty and does not offer the durability of the initial finish. It can also be a tricky job involving either disassembly of the doors or painting with the glass and seals in place. If painting with glass and seals in place, it can be difficult to avoid overspray getting on the components. Painting the frames could also affect the operation of your doors. In the event of minor scratches or marks on your initial finish, touch up paint is available.

## How to clean

Your windows and doors should be wiped down with a mixture of warm water and non-abrasive, pH neutral detergent. You can use a soft cloth, sponge or a soft natural bristle brush. Rinse thoroughly after cleaning to remove any residue and dry with a soft cloth.

The tracks in which sliding windows or doors move should be cleaned at the same time. To maintain the performance of your window and door tracks, it is recommended that you vacuum the tracks on a regular basis. In addition, treat the tracks yearly with a light dry lubricant silicone spray. This will maintain a smooth sliding action.

## What not to do when cleaning

When washing your windows and doors, never direct powerful streams of water directly at the window(s) or door(s). To gently clean and avoid the risk of water leaking into your home, use the sprinkle setting on your hose's nozzle and direct the water downwards.

Do not use solvents or caustic or abrasive cleaners on powder-coated finishes. For anodised finishes only: if the above tips for cleaning are not successful, a mild solvent such as kerosene or mineral turpentine can be used with care.

## Glass

The first possible stage in which glass can become dirty is usually during construction. Debris such as masonry dust, welding, cement particles, paint, and tape residue can come into contact with the glass.

Keep welding and angle grinders away from glass during the construction process.

Cement and concrete are highly alkaline and can cause irreparable damage to the glass surface. All trades must take due care whilst working near glass. At the time of construction, suitable precautions must be taken to minimise any damage to the glass surface.

The ongoing care and maintenance of glass is important for its performance and will also ensure your warranty is maintained.

### Recommended products

Windex® Multi-Surface Cleaner (other Windex® branded varieties may be used but may lead to problematic streaking of the glass).

For a natural alternative, a mixture of one-part vinegar with ten parts water can be used in place of store-bought cleaners.

In addition to the above products, commercially available vinegar-based glass cleaners have generally demonstrated an ability to provide a clean, streak free glass surface.

### Things to avoid

We do not recommend the use of ammonia-based and alcohol-based glass cleaners because these products tend to leave visible streaks.

Do not clean the glass when the glass is hot or in direct sunlight. If the glass warms too much while the windows are wet, it'll dry the cleaner before you've had a chance to wipe the window clean. You'll be left with spots, streaks and film.

The use of a squeegee is not recommended and could increase the risk of damage to glass. Never use a squeegee on the coated (interior) surface of the glass. Defects caused by the use of a squeegee to the coated (interior) of a glass surface are excluded from warranty coverage.

Do not use any additives that contain hydrofluoric acid or have the possibility of forming hydrofluoric acid. Hydrofluoric acid is a highly corrosive liquid and is a contact poison. Defects caused by the use of hydrofluoric acid on a glass surface are excluded from warranty coverage.

Do not use razor blades, steel wool, scouring bristles or other metallic or abrasive objects on glass, defects caused by their use are excluded from warranty coverage.

Do not remove paint spots using a sharp razor blade or metal scrapers. The use of these items will cause damage to the glass, and defects caused by their use is excluded from warranty coverage. As an alternative, investigate solvents or graffiti removal materials, ensuring that they will not damage the glass.

While cleaning, ensure jewellery and watches are removed and gloves are worn to avoid scratching the surface of the glass.

Scratches that occur from foreign objects like these will be permanent and are not repairable and are excluded from warranty coverage.

Do not store or place other material in contact with the glass. This can damage the glass or create a heat trap leading to thermal breakage. Damage caused to the glass in this way is excluded from warranty coverage.

Avoid causing extreme temperature changes to the glass as this may lead to thermal fracture of the glass, i.e. do not splash hot water on cold glass or freezing water on hot glass. Damage caused to the glass in this way is excluded from warranty coverage.

Some tapes or adhesives can stain or damage glass surfaces. Avoid using such materials unless they are known to be easily removed. Damage caused to the glass in this way is excluded from warranty coverage.

### Cleaning of uncoated glass

Remove any dirt or debris from the glass as soon as it is visible.

- Flood the glass surface generously with a recommended cleaning product (clear liquid Windex (or similar), or a mixture of one-part vinegar with ten-parts water), or wet with a cloth saturated with the cleaning solution.
- Wipe the wet surface with a clean, lint-free towel or cloth.
- Wipe dry with a dry, clean, lint-free towel or cloth.
- Do not use a squeegee on the coated (interior) surface.

To prevent streaking, stop wiping when the glass is almost dry and there is a uniform film of moisture left on the glass surface. The moisture will quickly evaporate leaving a clean surface.

### Cleaning of coated low e glass

Low E coated glass has a very thin metal coating on the interior glass surface. This hard and durable coating gives the product its improved thermal insulation and solar control performance compared to ordinary clear glass. The coated surface of the glass does clean differently to ordinary glass and these guidelines are recommended for the most appropriate hand cleaning results.

- Flood the glass surface generously with a recommended cleaning product (clear liquid Windex (or similar), or a mixture of one-part vinegar with ten-parts water), or wet with a cloth saturated with the cleaning solution.
- Wipe the wet surface with a clean, lint free towel or cloth.
- Wipe dry with a dry, clean, lint-free towel or cloth.
- Do not use a squeegee on the coated (interior) surface.

To prevent streaking, stop wiping when the glass is almost dry and there is a uniform film of moisture left on the glass surface. The moisture will quickly evaporate leaving a clean surface.

## Cleaning toughened glass

The cleaning of toughened glass requires special consideration. The glass surface on the opposite side to the Safety Compliance Stamp may, as a consequence of the manufacturing process, have what's called 'pickup' on the surface. 'Pickup' is a deposit of very small particles of glass which are fused on the glass surface. It's important during the cleaning of toughened glass to not dislodge these particles, otherwise scratching of the glass surface may result.

We recommend you only use a soft cleaning cloth on toughened glass. It is suggested that professional cleaners consult with their suppliers as to the suitability of available cleaning equipment, materials, and methods before attempting to clean toughened glass.

## Spot cleaning for all glass types

Occasionally spot cleaning may be required to remove stubborn dirt or foreign materials which adhere to the surface. Spot cleaning products work to remove markings from grease, oil, tape adhesive, and crayons or other waxy materials, as well as paint and rub-off marks from plastics.

While cleaning ensure jewellery and watches are removed and gloves are worn to avoid scratching the surface of the glass. Scratches that occur from foreign objects like these will be permanent and are not repairable.

- Apply a small quantity of the cleaner listed above to a clean, wet cloth or towel.
- Rub wet cloth or towel on areas of glass needing spot cleaning.
- Wipe clean using a dry, clean, lint-free towel or cloth followed by a routine cleaning procedure.

Other recommended spot cleaning products: methylated spirits, available from supermarkets and hardware stores.

## Modifying glass

It is advised to avoid modifying glass by the addition of a film, tint, privacy, or any other finish not authorised by us. These modifications are excluded from warranty coverage. This is because certain types of window films can cause damage to certain types of glass. Tinted films increase the thermal stress on the glass, which can lead to cracks.

## Hardware

### Stainless steel brushed finishes

Clean with warm soapy water or mild detergent and a soft cloth. Rinse with water and dry with a soft cloth to avoid water marks.

If tea staining (brown discolouration of the surface) does occur, this is not a defect – it will occur naturally in coastal and industrial environments. Regular cleaning will reduce the prevalence of this issue. Tea staining can be removed with a mixture of Ajax, warm water and baking powder – brush with a toothbrush until clean. After cleaning, application of products like CRC Marine 66 or Inox for Marine will reduce this occurrence.

### Powder-coated finishes

Clean with warm soapy water or a mild detergent and a soft cloth. Rinse with water and dry with a soft cloth to avoid water marks.

### Plated metal finishes

Clean with warm soapy water or a mild detergent and a soft cloth. Rinse with water and dry with a soft cloth to avoid water marks.

Plated metal hardware is not recommended for extreme coastal conditions, we recommend a powder-coated option.

### Recommendations applicable to all hardware

The operational life of products is increased if light machine oil is applied to moving parts, hinges, slides, etc.

Powdered graphite should be applied to the keyway in lock barrels, with a squeeze puff applicator

## Screens

### How to clean

- Remove screen. Place in bathtub or shower if indoors; on lawn or hard surface if outdoors (be sure to avoid exposure to dirt).
- Gently spray with water and brush lightly with soft bristle brush until clean.
- For stubborn dirt, gently scrub with soft bristle brush and mild soap and water.
- Rinse clean and let dry.
- Reinstall screen.

In the case that screens can't be removed, gently spray with water and brush lightly with soft bristle brush until clean. When washing your screens, never direct powerful streams of water directly at the product. Always use the sprinkle setting on the nozzle of your hose to avoid the risk of water leaking into your home.